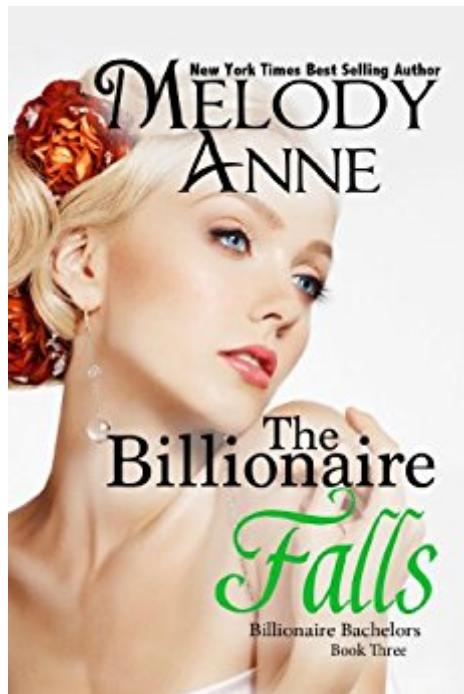


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# The Billionaire Falls (The Andersons, Book 3)



## **Synopsis**

New longer edition as of 7/25/2013 Joseph Anderson has been successful in finding brides for his two eldest sons. In this book he finds the perfect bride for his youngest son Mark. Mark has a billion dollar ranch operation that takes many employees to run successfully. He loses his cook and leaves it to his father to find a new one. Little does Mark know that Joseph is far more interested in her marriage potential than her cooking skills. Luckily he finds a woman who can cook and will make the perfect bride for his son. Emily Jackson is on the run from people who want to take her five year old son from her. She ends up in a small town in Washington and is excited to find an ad in the paper for a live in cook. When she starts work at the beautiful ranch, sparks fly with her new boss who is sexier than any cowboy has the right to be. She does not want to risk having an affair with her boss and losing her job so she will fight the attraction until passion overcomes them both. Take the journey with Mark and his family as the youngest Anderson finds his bride.

## **Book Information**

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## **Customer Reviews**

Book 3: Falls Mark (Emily) Another great book that was an easy read. This book #3 changes it up just a little. Yes it was also a girly girl love story. I fell in love with Melody Anne writing and of course

fell in LOVE with the Anderson Family!!! (reminds me of my familyÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ big & always together; just not billionaires). Less than 5 minutes into the book & you are IN LOVE with the character Joseph Anderson. Hence why I keep reading so many of the series, which you REALLY DO NOT NEED TOÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ |. (all story lines are quite similar!!!! ) I write about each book but tell you the ones to read & when to stop so you donÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t have to waste your money\$\$\$\$\$The Billionaire Series: also known as Billionaire BachelorsBook 1: Wins the game Lucas (Amy) The book that makes you fall in love with the Andersons. Since itÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,s the 1st book it establishes the tone for the series. Great girly girl love story!!!Book 2: Dance Alex (Jessica) Great book, easy read & yet another girly girl love story.Book 3: Falls Mark (Emily) Another great book that was an easy read. This book #3 changes it up just a little. Yes it was also a girly girl love story.The next part of the series becomes about the cousins. THE TRUTH, they were fine girly girly love stories BUT YOU DO NOT NEED TO READ THEM ALL. DonÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t waste YOUR MONEY!!!! Book 4 was soooo similar to Book 1.Anderson CousinsBook 4: Marriage Proposal Trenton (Jennifer) Do not read unless you are super into the series. It feels like you are reading Book 1 again. Also it was super short & should not cost what it did (sooo not worth the read!!!!)Book 5: Blacking mailing Max (Cassie) Not necessary to read for the series!!!! just skip to book 7. It wasnÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t bad just you will save \$\$\$ by not readingBook 6: Run Away Heiress Bree (Chad) Not necessary to read for the series!!!! just skip to book 7. It wasnÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t bad just you will save \$\$\$ by not readingBook 7: Final Stand Austin (Kinsey)/ George (Ester)/ the Love of Joseph & Katherine 1 of the best books I have EVER read in a series!!!! You think its just going to be like the other storylines but it is crammed with soooo much!!!! Besides the Ã¢Â¢Â¢ â¬Ã¢Â¢Â¢ childÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,s love storyÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ you have George & Ester AND Joseph & Katherine love story. Other authors as Kelly Elliot, sell a whole new book just for an old fashion love story.Book 7 having 3 different stories with the price it was I keep reading into the Lost Anderson part of the series. At least book 8 isnÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t like book 1 & 4!! You meet Richard Storm (Joseph & Georges lost brother )& his 5 children. Which means 5 more booksÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ |Lost AndersonBook 8: Unexpected Treasure Crew (Haley) At least book 8 isnÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t like book 1 & 4!! Girly Girl readBook 9: Hidden Treasure Brielle Storm HavenÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t read yetBook 10: Holiday Treasure Tanner Storm HavenÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,t read yetBook 11:Book 12:Since IÃ¢Â¢Â¢ â¬Ã¢Â¢Â¢ ,m so invested & have overall enjoyed the series, I know myself & going to finish the series!

I am not sure but this is one of my favorites so far. I loved this book. Mark has fought and fought to

keep his bachelor status, but over the years of watching his brothers fall in love and have kids he knew deep down he was missing something. He tried to date but they only wanted him for either his status or money. He was about ready to give up, until he came home and saw a sexy woman (his new cook) in the back yard with her little boy. Emily was on the run from her ex in-laws who were trying to take her son away. She needed a job real bad. They didn't have much money left. She answered an ad for a cook/housekeeper with room and board. She knew that would be perfect. After she replied it took so long she figured she didn't get the job. Joseph had called her to have an interview. He knew she would be perfect for Mark. She thought the questions were weird for an interview but he went with it because she needed this job. After Joseph told her she had the job she was thrilled. Joseph took her to the ranch and she fell in love. Her son fell just as hard as his mom. Emily knew she would be comfortable there and they settled in. They were playing in the pool when Mark came home and he didn't know what his father was up to hiring that beautiful of a woman but he was not going to complain. They hit it off and got along well. One day at a family barbeques they were all playing in the pool and Mark could not resist any longer his attraction for her. He pulled her to him and kissed her. She was shocked and pleased. She told him that she needed this job and they couldn't do that again. They fought it for a while but in the end they gave into their attraction. He didn't want to let her go. A lot of things happened on the ranch, she had a stalker and after a while she began to get scared. She finally told Mark after she got a note that scared her. She thought she was going to have to leave. Mark was not going to have any of that. He called in a friend to help out. Her ex in-laws found her and she knew she was going to have to run again, but Mark told her they were going to fight it. He wanted to marry her and they would fight together. Emily didn't know but she agreed anyway because she didn't want to leave Mark or the ranch. Her son was thriving there. Mark proved to her that she could trust him. She got rid of the ex's and found out her son was a wealthy boy. They had a great honeymoon and she didn't want to leave but she missed her son so it helped her to be able to go home. Mark promised to bring her back. Things were going great they thought they had captured the stalker and got rid of her ex in-laws but things are never that simple. She found out he was pregnant and Mark was ecstatic. Trevor (her son) was happy and asked Mark if he could call him dad. Mark was so happy and he put in papers to officially adopt him. One day Mark had to leave to go out of town and neither one of them wanted him to go but knew he had to. Everyone else was gone as well, she decided to go and play with the kittens in the barn. When she was about to get up she was hit on the head and knocked out. Mark didn't have to go out of town after all and was freaking out when he got home and noticed she was gone and found her scarf and blood in the barn. He called in a search party. Now, that is where I am going to

stop and let you read what happens next. This book is well worth the read and you will fall in love with the sexy Mark.Until Next Time: Happy Reading.

They always say the most defiant fall the hardest! Well Mark fell and he fell hard and quick. I loved the immediate chemistry between Trevor and Mark as well as Emily. We know the Anderson's protect what is theirs or they think is theirs and that they did! Onto the cousins!!!

O.K. they were free Kindle downloads... So, since my investment was time, they were o.k. This last story of the Anderson boys was bogged down with the same problems as the previous two... Characters referred to by the wrong name, repeatedly calling a foal a fowl... and some of the descriptions are beyond over the top... Looking out her window and seeing HUNDREDS of horses in the pasture... HUNDREDS ?!? On a cattle ranch...My biggest complaint with this book is the lead up to the big dramatic confrontation...\*\*\*\*\*SPOILERS!!!Why did we care who the stalker was? He was never seen before, the confrontation was anticlimactic, and the entire plot device was just that... a plot device. It wasn't necessary.I appreciate that the author is enamored of a rich lifestyle, and that these men have more money than Bill Gates, are better looking than Ryan Reynolds and their wives are some sort of cross between Heidi Klum and Giada DeLaurentis... but seriously, a little dose of realism is not unheard of here...Do I regret the investment of time on these books, not really... though the inner proofreader in me wanted to attack my Kindle with a red pen... Would I have regretted this had I actually paid for the books... Yeah, probably... Would I download more from this author if they were free, yeah... Probably...

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